

**DOW CORNING(R) 993 STRUCTURAL  
GLAZING CATALYST MIDDLE GREY**

Version 1.0      Revision Date: 09.02.2015      MSDS Number: 1295924-00001      Date of last issue: -  
Date of first issue: 09.02.2015

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**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : DOW CORNING(R) 993 STRUCTURAL GLAZING  
CATALYST MIDDLE GREY

Product code : 000000000004102818

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Use of the Sub-  
stance/Mixture : Vulcanising agents

**1.3 Details of the supplier of the safety data sheet**

Company : Dow Corning Europe S.A.  
rue Jules Bordet - Parc Industriel - Zone C  
B-7180 Seneffe

Telephone : English Tel: +49 611237507  
Deutsch Tel: +49 611237500  
Français Tel: +32 64511149  
Italiano Tel: +32 64511170  
Español Tel: +32 64511163

E-mail address of person  
responsible for the SDS : sdseu@dowcorning.com

**1.4 Emergency telephone number**

Dow Corning (Barry U.K. 24h) Tél: +44 1446732350  
Dow Corning (Wiesbaden 24h) Tél: +49 61122158  
Dow Corning (Seneffe 24h) Tel: +32 64 888240

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**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification (REGULATION (EC) No 1272/2008)**

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure.

**Classification (67/548/EEC, 1999/45/EC)**

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Flammable	R10: Flammable.
Harmful	R48/22: Harmful: danger of serious damage to health by prolonged exposure if swallowed.
Sensitising	R43: May cause sensitisation by skin contact.
Irritant	R36: Irritating to eyes.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
P314 Get medical advice/ attention if you feel unwell.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Hazardous components which must be listed on the label:

Methyltrimethoxysilane

1,6-Bis(trimethoxysilyl)hexane

N-(3-(Trimethoxysilyl)propyl)ethylenediamine

3-Aminopropyltriethoxysilane

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N, N'-bis(3-(trimethoxysilyl)propyl)-1,2-ethanediamine

N, N-Bis(3-(Trimethoxysilyl)propyl)-1,2-ethanediamine

Oligomers of aminoalkylmethoxysilanes

**Additional Labelling:**

EUH205      Contains epoxy constituents. May produce an allergic reaction.

**2.3 Other hazards**

Static-accumulating flammable liquid.

Vapours may form explosive mixture with air.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

Chemical nature      :      Sealant

**Hazardous components**

Chemical Name	CAS-No. EC-No. Registration number	Classification (67/548/EEC)	Classification (REGULATION (EC) No 1272/2008)	Concentration (%)
Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane	474530-85-3	Xi; R36	Eye Irrit. 2; H319	>= 10 - < 20
Methyltrimethoxysilane	1185-55-3 214-685-0 01- 2119517436-40	F; R11 R43	Flam. Liq. 2; H225 Skin Sens. 1B; H317	>= 10 - < 20
1,6-Bis(trimethoxysilyl)hexane	87135-01-1	T; R48/25	STOT RE 1; H372	>= 1 - < 10
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3 217-164-6 01- 2119970215-39	Xn; R20 R43 Xi; R41 N; R51/53	Acute Tox. 4; H332 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 1 - < 2.5
3-Aminopropyltriethoxysilane	919-30-2 213-048-4 01- 2119480479-24	C; R34 Xn; R22 R43	Acute Tox. 4; H302 Skin Corr. 1B; H314 Skin Sens. 1; H317	>= 0.1 - < 1
Methanol	67-56-1 200-659-6 01-	F; R11 T; R23/24/25- R39/23/24/25	Flam. Liq. 2; H225 Acute Tox. 3; H301 Acute Tox. 3; H331	>= 0.1 - < 1

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	2119433307-44		Acute Tox. 3; H311 STOT SE 1; H370	
N, N'-bis(3-(trimethoxysilyl)propyl)-1,2-ethanediamine	68845-16-9 272-453-4	R43 Xi; R38-R41	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 0.1 - < 1
N, N-Bis(3-(Trimethoxysilyl)propyl)-1,2-ethanediamine	74956-86-8	R43 Xi; R38-R41	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 0.1 - < 1
Oligomers of aminoalkylmethoxysilanes	Not Assigned	R43 Xi; R41 N; R51/53	Eye Dam. 1; H318 Skin Sens. 1; H317	>= 0.1 - < 1
Dimethylbis[(1-oxoneodecyl)oxy]stannane	68928-76-7 273-028-6	T; R48/25 Xn; R22 Repr.Cat.3; R63 R53	Acute Tox. 4; H302 Repr. 2; H361d STOT RE 1; H372 Aquatic Chronic 4; H413	>= 0.1 - < 0.25

For explanation of abbreviations see section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.  
When symptoms persist or in all cases of doubt seek medical advice.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with soap and plenty of water.  
Remove contaminated clothing and shoes.  
Get medical attention.  
Wash clothing before reuse.  
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.  
If easy to do, remove contact lens, if worn.  
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.  
Get medical attention if symptoms occur.  
Rinse mouth thoroughly with water.

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### 4.2 Most important symptoms and effects, both acute and delayed

Risks : May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause damage to organs through prolonged or repeated exposure.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically and supportively.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Dry chemical  
Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media : High volume water jet

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.  
Flash back possible over considerable distance.  
Vapours may form explosive mixtures with air.  
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides  
Silicon oxides  
Formaldehyde  
Nitrogen oxides (NO<sub>x</sub>)  
Chlorine compounds

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Remove all sources of ignition.  
Use personal protective equipment.  
Follow safe handling advice and personal protective equipment recommendations.

#### 6.2 Environmental precautions

Environmental precautions : Discharge into the environment must be avoided.  
Prevent further leakage or spillage if safe to do so.  
Prevent spreading over a wide area (e.g. by containment or oil barriers).  
Retain and dispose of contaminated wash water.  
Local authorities should be advised if significant spillages cannot be contained.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Non-sparking tools should be used.  
Soak up with inert absorbent material.  
Suppress (knock down) gases/vapours/mists with a water spray jet.  
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.  
Clean up remaining materials from spill with suitable absorbent.  
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

#### 6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Technical measures : Ensure all equipment is electrically grounded before beginning transfer operations.  
This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations.

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- Restrict flow velocity in order to reduce the accumulation of static electricity.
- Local/Total ventilation : Use with local exhaust ventilation.  
Use only in an area equipped with explosion proof exhaust ventilation.
- Advice on safe handling : Do not get on skin or clothing.  
Avoid inhalation of vapour or mist.  
Do not swallow.  
Do not get in eyes.  
Handle in accordance with good industrial hygiene and safety practice.  
Non-sparking tools should be used.  
Keep container tightly closed.  
Keep away from water.  
Protect from moisture.  
Keep away from heat and sources of ignition.  
Take precautionary measures against static discharges.  
Take care to prevent spills, waste and minimize release to the environment.
- Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

**7.2 Conditions for safe storage, including any incompatibilities**

- Requirements for storage areas and containers : Keep in properly labelled containers. Keep tightly closed.  
Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.
- Advice on common storage : Do not store with the following product types:  
Strong oxidizing agents  
Organic peroxides  
Flammable solids  
Pyrophoric liquids  
Pyrophoric solids  
Self-heating substances and mixtures  
Substances and mixtures, which in contact with water, emit flammable gases  
Explosives  
Gases

**7.3 Specific end use(s)**

- Specific use(s) : These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.  
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materi-

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als in consumer aerosol applications that has been developed by the silicone industry ([www.SEHSC.com](http://www.SEHSC.com)) or contact the Dow Corning customer service group.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Methyltrimethoxysilane	1185-55-3	TWA	50 ppm	DCC OEL
Methanol	67-56-1	TWA	200 ppm 260 mg/m <sup>3</sup>	2006/15/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	200 ppm 266 mg/m <sup>3</sup>	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	250 ppm 333 mg/m <sup>3</sup>	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
Dimethylbis[(1-oxoneodecyl)oxy]stannane	68928-76-7	TWA	0.1 mg/m <sup>3</sup> (Tin)	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	0.2 mg/m <sup>3</sup> (Tin)	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			

**Occupational exposure limits of decomposition products**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Ethanol	64-17-5	TWA	1,000 ppm 1,920 mg/m <sup>3</sup>	GB EH40
Further information	Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
Methanol	67-56-1	TWA	200 ppm 260 mg/m <sup>3</sup>	2006/15/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	200 ppm 266 mg/m <sup>3</sup>	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	250 ppm 333 mg/m <sup>3</sup>	GB EH40



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Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.
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**Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:**

Aminopropyltriethoxysilane Rxn with Glycidoxypropyl- trimethoxysilane and Methyl- trimethoxysilane	: End Use: Workers Exposure routes: Inhalation Potential health effects: Long-term systemic effects Value: 25 mg/m <sup>3</sup> End Use: Workers Exposure routes: Inhalation Potential health effects: Acute systemic effects Value: 25 mg/m <sup>3</sup> End Use: Workers Exposure routes: Skin contact Potential health effects: Long-term systemic effects Value: 14.5 mg/kg bw/day End Use: Workers Exposure routes: Skin contact Potential health effects: Acute systemic effects Value: 14.5 mg/kg bw/day End Use: Consumers Exposure routes: Ingestion Potential health effects: Long-term systemic effects Value: 1 mg/kg bw/day End Use: Consumers Exposure routes: Ingestion Potential health effects: Acute systemic effects Value: 1 mg/kg bw/day
Methyltrimethoxysilane	: End Use: Workers Exposure routes: Skin contact Potential health effects: Acute systemic effects Value: 0.38 mg/kg bw/day End Use: Workers Exposure routes: Inhalation Potential health effects: Acute systemic effects Value: 25.6 mg/m <sup>3</sup> End Use: Workers Exposure routes: Skin contact Potential health effects: Long-term systemic effects Value: 0.38 mg/kg bw/day End Use: Workers Exposure routes: Inhalation Potential health effects: Long-term systemic effects Value: 25.6 mg/m <sup>3</sup> End Use: Consumers Exposure routes: Skin contact Potential health effects: Acute systemic effects Value: 0.3 mg/kg bw/day End Use: Consumers Exposure routes: Inhalation Potential health effects: Acute systemic effects Value: 6.25 mg/m <sup>3</sup> End Use: Consumers

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N-(3-(Trimethoxysilyl)propyl)ethylenediamine :  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 0.26 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 0.3 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 6.25 mg/m3  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Acute systemic effects  
Value: 0.26 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 35.3 mg/m3  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 5 mg/kg bw/day  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 8.7 mg/m3  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 2.5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 17 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 2.5 mg/kg bw/day  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 8.3 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute systemic effects  
Value: 59 mg/m3  
End Use: Workers  
Exposure routes: Skin contact

3-Aminopropyltriethoxysilane :  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 0.26 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 6.25 mg/m3  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Acute systemic effects  
Value: 0.26 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 35.3 mg/m3  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 5 mg/kg bw/day  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 8.7 mg/m3  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 2.5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 17 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 2.5 mg/kg bw/day  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 8.3 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute systemic effects  
Value: 59 mg/m3  
End Use: Workers  
Exposure routes: Skin contact

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Potential health effects: Long-term systemic effects  
Value: 8.3 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 59 mg/m<sup>3</sup>  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Acute systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Inhalation  
Potential health effects: Acute systemic effects  
Value: 17.4 mg/m<sup>3</sup>  
End Use: Consumers  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 5 mg/kg bw/day  
End Use: Consumers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 17 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 40 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute systemic effects  
Value: 260 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute local effects  
Value: 260 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 40 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 260 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term local effects

Methanol

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Value: 260 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute systemic effects  
Value: 8 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute systemic effects  
Value: 50 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Ingestion  
Potential health effects: Acute systemic effects  
Value: 8 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute local effects  
Value: 50 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Long-term systemic effects  
Value: 8 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term systemic effects  
Value: 50 mg/m<sup>3</sup>  
End Use: Workers  
Exposure routes: Ingestion  
Potential health effects: Long-term systemic effects  
Value: 8 mg/kg bw/day  
End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Long-term local effects  
Value: 50 mg/m<sup>3</sup>

**Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:**

Aminopropyltriethoxysilane      : Fresh water  
Rxn with Glycidoxypropyl-      Value: 0.13 mg/l  
trimethoxysilane and Methyl-  
trimethoxysilane  
  
Marine water  
Value: 0.013 mg/l  
Fresh water sediment  
Value: 0.1 mg/kg  
Marine sediment  
Value: 0.01 mg/kg  
Soil  
Value: 0.016 mg/kg  
Sewage treatment plant  
Value: >= 100 mg/l  
Methyltrimethoxysilane      : Fresh water  
Value: >= 1.3 mg/l  
Marine water  
Value: >= 0.13 mg/l

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N-(3-(Trimethoxysilyl)propyl)ethylenediamine : Fresh water sediment  
Value: >= 1.1 mg/kg  
Marine sediment  
Value: >= 0.11 mg/kg  
Soil  
Value: >= 0.17 mg/kg  
Sewage treatment plant  
Value: > 6.9 mg/l

3-Aminopropyltriethoxysilane : Fresh water  
Value: 0.062 mg/l  
Marine water  
Value: 0.0062 mg/l  
Fresh water sediment  
Value: 0.048 mg/kg  
Marine sediment  
Value: 0.0048 mg/kg  
Soil  
Value: 0.0075 mg/kg  
Sewage treatment plant  
Value: 25 mg/l

Methanol : Fresh water  
Value: 0.33 mg/l  
Marine water  
Value: 0.033 mg/l  
Fresh water sediment  
Value: 0.26 mg/kg  
Marine sediment  
Value: 0.026 mg/kg  
Soil  
Value: 0.04 mg/kg  
Sewage treatment plant  
Value: 13 mg/l

Intermittent use/release  
Value: 1540 mg/l  
Sewage treatment plant  
Value: 100 mg/l  
Fresh water sediment  
Value: 570.4 mg/kg  
Soil  
Value: 23.5 mg/kg

**8.2 Exposure controls**

**Engineering measures**

Processing may form hazardous compounds (see section 10).  
Minimize workplace exposure concentrations.  
Use only in an area equipped with explosion proof exhaust ventilation.  
Use with local exhaust ventilation.

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**Personal protective equipment**

- Eye protection : Wear the following personal protective equipment:  
Safety goggles
- Hand protection  
Material : Antistatic gloves  
Impervious gloves  
Flame retardant gloves
- Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.
- Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.  
Wear the following personal protective equipment:  
Flame retardant antistatic protective clothing.  
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).
- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
- Filter type : Self-contained breathing apparatus

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- Appearance : viscous liquid
- Colour : grey
- Odour : slight
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : > 65 °C

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Flash point : 27 °C  
Method: Tag closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapour pressure : No data available

Relative vapour density : No data available

Relative density : 0.99

Solubility(ies)  
Water solubility : No data available

Partition coefficient: n-  
octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity  
Viscosity, dynamic : 40,000 mPa.s

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

**9.2 Other information**

Molecular weight : No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

Not classified as a reactivity hazard.

**10.2 Chemical stability**

Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Flammable liquid and vapour.  
Vapours may form explosive mixture with air.  
Use at elevated temperatures may form highly hazardous

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compounds.  
Can react with strong oxidizing agents.  
Hazardous decomposition products will be formed upon contact with water or humid air.  
Hazardous decomposition products will be formed at elevated temperatures.

### 10.4 Conditions to avoid

Conditions to avoid : Exposure to moisture  
Handling operations that can promote accumulation of static charges.  
Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : Oxidizing agents  
Water

### 10.6 Hazardous decomposition products

Contact with water or humid air : Ethanol  
Methanol

Thermal decomposition : Formaldehyde

---

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Information on likely routes of exposure : Inhalation  
Skin contact  
Ingestion  
Eye contact

#### Acute toxicity

Not classified based on available information.

#### Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg  
Method: Calculation method

#### Components:



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**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane:**

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity  
Remarks: Based on data from similar materials

**Methyltrimethoxysilane:**

Acute oral toxicity : LD50 (Rat): 12.3 ml/kg  
Assessment: The substance or mixture has no acute oral toxicity  
Remarks: Information taken from reference works and the literature.

Acute inhalation toxicity : LC50 (Rat): > 42.1 mg/l  
Exposure time: 6 h  
Test atmosphere: vapour  
Assessment: The substance or mixture has no acute inhalation toxicity  
Remarks: Based on test data

Acute dermal toxicity : LD50 (Rabbit): > 9,500 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity  
Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Acute oral toxicity : LD50 (Rat): 2,295 mg/kg  
Remarks: Based on test data

Acute inhalation toxicity : LC50 (Rat): > 1.49 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Remarks: Based on test data

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity  
Remarks: Based on test data

**3-Aminopropyltriethoxysilane:**

Acute oral toxicity : LD50 (Rat): 1.57 ml/kg  
Remarks: Based on test data

Acute dermal toxicity : LD50 (Rabbit): 4.29 ml/kg  
Remarks: Information taken from reference works and the literature.

**Methanol:**

Acute oral toxicity : Acute toxicity estimate (Humans): 300 mg/kg  
Method: Expert judgement

Acute inhalation toxicity : Acute toxicity estimate (Humans): 3 mg/l

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Test atmosphere: vapour  
Method: Expert judgement

Acute dermal toxicity : Acute toxicity estimate (Humans): 300 mg/kg  
Method: Expert judgement

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Acute oral toxicity : LD50 (Rat): 894 mg/kg  
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane:**

Species: Rabbit  
Result: No skin irritation  
Remarks: Based on data from similar materials

**Methyltrimethoxysilane:**

Species: Rabbit  
Result: No skin irritation  
Remarks: Based on test data

**1,6-Bis(trimethoxysilyl)hexane:**

Species: Rabbit  
Result: No skin irritation  
Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Species: Rabbit  
Result: Mild skin irritation  
Remarks: Based on test data

**3-Aminopropyltriethoxysilane:**

Species: Rabbit  
Result: Corrosive after 3 minutes to 1 hour of exposure  
Remarks: Based on test data

**Methanol:**

Species: Rabbit  
Result: No skin irritation

**N, N'-bis(3-(trimethoxysilyl)propyl)-1,2-ethanediamine:**

Result: Skin irritation  
Remarks: Information taken from reference works and the literature.

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**N, N-Bis(3-(Trimethoxysilyl)propyl)-1,2-ethanediamine:**

Result: Skin irritation

Remarks: Based on data from similar materials

**Oligomers of aminoalkylmethoxysilanes:**

Species: Rabbit

Result: Mild skin irritation

Remarks: Based on test data

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Components:**

**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyl-trimethoxysilane:**

Species: Rabbit

Result: Irritation to eyes, reversing within 21 days

Remarks: Based on data from similar materials

**Methyltrimethoxysilane:**

Species: Rabbit

Result: No eye irritation

Remarks: Based on test data

**1,6-Bis(trimethoxysilyl)hexane:**

Species: Rabbit

Result: No eye irritation

Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Species: Rabbit

Result: Irreversible effects on the eye

Remarks: Based on test data

**3-Aminopropyltriethoxysilane:**

Species: Rabbit

Result: Irreversible effects on the eye

Remarks: Based on test data

**Methanol:**

Species: Rabbit

Result: No eye irritation

**N, N'-bis(3-(trimethoxysilyl)propyl)-1,2-ethanediamine:**

Result: Irreversible effects on the eye

Remarks: Information taken from reference works and the literature.

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**N, N-Bis(3-(Trimethoxysilyl)propyl)-1,2-ethanediamine:**

Result: Irreversible effects on the eye  
Remarks: Based on data from similar materials

**Oligomers of aminoalkylmethoxysilanes:**

Species: Rabbit  
Result: Irreversible effects on the eye  
Remarks: Based on test data

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Species: Rabbit  
Method: OECD Test Guideline 405  
Result: No eye irritation

**Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.  
Respiratory sensitisation: Not classified based on available information.

**Components:**

**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane:**

Assessment: Does not cause skin sensitisation.

Test Type: Maximisation Test (GPMT)  
Species: Guinea pig  
Remarks: No known sensitising effect.  
Based on data from similar materials

**Methyltrimethoxysilane:**

Assessment: Probability or evidence of low to moderate skin sensitisation rate in humans

Test Type: Buehler Test  
Species: Guinea pig  
Remarks: Based on test data

**1,6-Bis(trimethoxysilyl)hexane:**

Assessment: Does not cause skin sensitisation.

Test Type: Buehler Test  
Species: Guinea pig  
Remarks: No known sensitising effect.  
Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Assessment: Probability or evidence of skin sensitisation in humans

Test Type: Maximisation Test (GPMT)  
Species: Guinea pig  
Remarks: Causes sensitisation.  
Information taken from reference works and the literature.

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**3-Aminopropyltriethoxysilane:**

Assessment: Probability or evidence of skin sensitisation in humans

Test Type: Buehler Test

Species: Guinea pig

Remarks: Causes sensitisation.

Based on test data

Test Type: Maximisation Test (GPMT)

Species: Guinea pig

Remarks: No known sensitising effect.

Based on test data

**Methanol:**

Test Type: Maximisation Test (GPMT)

Exposure routes: Skin contact

Species: Guinea pig

Result: negative

**N, N'-bis(3-(trimethoxysilyl)propyl)-1,2-ethanediamine:**

Assessment: Probability or evidence of skin sensitisation in humans

**N, N-Bis(3-(Trimethoxysilyl)propyl)-1,2-ethanediamine:**

Assessment: Probability or evidence of skin sensitisation in humans

**Oligomers of aminoalkylmethoxysilanes:**

Assessment: Probability or evidence of skin sensitisation in humans

Test Type: Maximisation Test (GPMT)

Species: Guinea pig

Remarks: Causes sensitisation.

Information taken from reference works and the literature.

**Germ cell mutagenicity**

Not classified based on available information.

**Components:**

**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative  
Remarks: Based on test data

**Methyltrimethoxysilane:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative  
Remarks: Based on test data

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: Ingestion

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Result: negative  
Remarks: Based on test data

Germ cell mutagenicity- Assessment : Animal testing did not show any mutagenic effects.

**1,6-Bis(trimethoxysilyl)hexane:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative  
Remarks: Based on test data

: Test Type: Chromosome aberration test in vitro  
Result: positive  
Remarks: Based on test data

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Species: Rat  
Application Route: Ingestion  
Result: negative  
Remarks: Based on test data

Germ cell mutagenicity- Assessment : Animal testing did not show any mutagenic effects.

**3-Aminopropyltriethoxysilane:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative  
Remarks: Based on test data

: Test Type: Chromosome aberration test in vitro  
Result: negative  
Remarks: Based on test data

: Test Type: Mutagenicity (in vitro mammalian cytogenetic test)  
Result: negative  
Remarks: Based on test data

: Test Type: In vitro sister chromatid exchange assay in mammalian cells  
Result: negative  
Remarks: Based on test data

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: Intraperitoneal injection  
Result: negative  
Remarks: Based on test data

Germ cell mutagenicity- Assessment : Animal testing did not show any mutagenic effects.

**Methanol:**

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Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

: Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: Intraperitoneal injection  
Result: negative

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

**Carcinogenicity**

Not classified based on available information.

**Components:**

**3-Aminopropyltriethoxysilane:**

Species: Mouse  
Application Route: Skin contact  
Result: negative  
Remarks: Based on test data

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

**Methanol:**

Species: Mouse  
Application Route: inhalation (vapour)  
Exposure time: 18 Months  
Method: OECD Test Guideline 453  
Result: negative

**Reproductive toxicity**

Not classified based on available information.

**Components:**

**Methyltrimethoxysilane:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the  
reproduction/developmental toxicity screening test  
Species: Rat, male and female  
Application Route: Ingestion  
Symptoms: No effects on fertility  
Remarks: Based on test data

Effects on foetal develop- : Test Type: Combined repeated dose toxicity study with the

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- ment      reproduction/developmental toxicity screening test  
Species: Rat, male and female  
Application Route: Ingestion  
Symptoms: No effects on foetal development  
Remarks: Based on test data
- Reproductive toxicity - Assessment      : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.
- 1,6-Bis(trimethoxysilyl)hexane:**  
Effects on fertility      : Test Type: Reproduction/Developmental toxicity screening test  
Species: Rat, male and female  
Application Route: Ingestion  
Symptoms: No effects on fertility  
Remarks: Based on test data
- Effects on foetal development      : Test Type: Reproduction/Developmental toxicity screening test  
Species: Rat, male and female  
Application Route: Ingestion  
Symptoms: No effects on foetal development  
Remarks: Based on test data
- Reproductive toxicity - Assessment      : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.
- N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**  
Effects on fertility      : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Application Route: Ingestion  
Symptoms: No effects on fertility  
Remarks: Based on test data
- Effects on foetal development      : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Application Route: Ingestion  
Symptoms: No effects on foetal development  
Remarks: Based on test data
- Reproductive toxicity - Assessment      : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.
- 3-Aminopropyltriethoxysilane:**  
Effects on fertility      : Species: Rat, male and female  
Application Route: Ingestion  
Symptoms: No effects on fertility  
Remarks: Based on test data
- Effects on foetal development      : Test Type: Prenatal development toxicity study (teratogenicity)  
Species: Rat  
Application Route: Ingestion  
Symptoms: No effects on foetal development



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Remarks: Based on test data

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

**Methanol:**

Effects on fertility : Test Type: Fertility/early embryonic development  
Species: Mouse  
Application Route: Ingestion  
Result: negative

Effects on foetal development : Test Type: Embryo-foetal development  
Species: Mouse  
Application Route: Ingestion  
Method: OECD Test Guideline 414  
Result: positive  
Remarks: The effects were seen only at maternally toxic doses.

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

**STOT - single exposure**

Not classified based on available information.

**Components:**

**Methanol:**

Target Organs: Eyes, Central nervous system  
Assessment: Causes damage to organs.

**STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure.

**Components:**

**Methyltrimethoxysilane:**

Exposure routes: inhalation (vapour)  
Assessment: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Exposure routes: Ingestion

Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

**1,6-Bis(trimethoxysilyl)hexane:**

Exposure routes: Ingestion  
Target Organs: Bladder  
Assessment: Shown to produce significant health effects in animals at concentrations of 10 mg/kg bw or less.

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Exposure routes: Ingestion

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Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

**3-Aminopropyltriethoxysilane:**

Exposure routes: Ingestion

Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Exposure routes: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Exposure routes: Skin contact

Assessment: No significant health effects observed in animals at concentrations of 200 mg/kg bw or less.

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Exposure routes: Ingestion

Target Organs: Immune system, Central nervous system

Assessment: Shown to produce significant health effects in animals at concentrations of 10 mg/kg bw or less.

**Repeated dose toxicity**

**Components:**

**Methyltrimethoxysilane:**

Species: Rat

Application Route: inhalation (vapour)

Remarks: Based on test data

Species: Rat

Application Route: Ingestion

Remarks: Based on test data

**1,6-Bis(trimethoxysilyl)hexane:**

Species: Rat

Application Route: Ingestion

Target Organs: Bladder

Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Application Route: Ingestion

Remarks: Based on test data

**3-Aminopropyltriethoxysilane:**

Species: Rat

Application Route: Ingestion

Remarks: Based on test data

Species: Rat

Application Route: inhalation (dust/mist/fume)

Remarks: Based on test data

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Species: Rabbit  
Application Route: Skin contact  
Remarks: Based on data from similar materials

**Methanol:**

Species: Rat  
NOAEL: 1.06 mg/l  
Application Route: inhalation (vapour)  
Exposure time: 90 d

**Dimethylbis[(1-oxodecyl)oxy]stannane:**

Species: Rat  
NOAEL: < 1.6 mg/kg  
Application Route: Ingestion  
Exposure time: 90 d  
Remarks: Based on data from similar materials

**Aspiration toxicity**

Not classified based on available information.

**Product:**

No aspiration toxicity classification

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**Methyltrimethoxysilane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia sp.): > 100 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202

Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Toxicity to bacteria : EC50 : > 100 mg/l  
Method: OECD Test Guideline 209

**1,6-Bis(trimethoxysilyl)hexane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l  
Exposure time: 96 h  
Remarks: Based on test data

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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h  
Remarks: Based on test data

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l  
Exposure time: 72 h  
Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 597 mg/l  
Exposure time: 96 h  
Method: Directive 67/548/EEC, Annex V, C.1.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia sp.): 81 mg/l  
Exposure time: 48 h  
Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 8.8 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
  
NOEC (Selenastrum capricornutum (green algae)): 3.1 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Toxicity to bacteria : EC50 (Pseudomonas putida): 67 mg/l  
Exposure time: 16 h  
Test Type: Growth inhibition  
Method: DIN 38 412 Part 8

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: > 1 mg/l  
Exposure time: 21 d  
Species: Daphnia sp.

**3-Aminopropyltriethoxysilane:**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 934 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia sp.): 331 mg/l  
Exposure time: 48 h

Toxicity to algae : ErC50 (Scenedesmus subspicatus): > 1,000 mg/l  
Exposure time: 72 h

**Methanol:**

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 15,400 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10,000 mg/l  
Exposure time: 48 h

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Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): 22,000 mg/l  
Exposure time: 96 h  
Method: OPPTS 850.5400

Toxicity to bacteria : EC50 : 20,000 mg/l  
Exposure time: 15 h

Toxicity to fish (Chronic toxicity) : NOEC: 15,800 mg/l  
Exposure time: 200 h  
Species: Oryzias latipes (Orange-red killifish)

**Oligomers of aminoalkylmethoxysilanes:**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 597 mg/l  
Exposure time: 96 h  
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia sp.): 37 mg/l  
Exposure time: 48 h  
Remarks: Based on data from similar materials

Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (green algae)): 8.8 mg/l  
Exposure time: 72 h  
Remarks: Based on data from similar materials  
  
NOEC (Pseudokirchneriella subcapitata (green algae)): 3.1 mg/l  
Exposure time: 72 h  
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: > 1 mg/l  
Exposure time: 21 d  
Species: Daphnia sp.  
Remarks: Based on data from similar materials

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Ecotoxicology Assessment

Chronic aquatic toxicity : May cause long lasting harmful effects to aquatic life.

**12.2 Persistence and degradability**

**Components:**

**Aminopropyltriethoxysilane Rxn with Glycidoxypropyltrimethoxysilane and Methyltrimethoxysilane:**

Biodegradability : Result: Not readily biodegradable.  
Biodegradation: 41.3 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301B

**Methyltrimethoxysilane:**

Stability in water : Degradation half life: 2.2 h pH: 7

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**1,6-Bis(trimethoxysilyl)hexane:**

Biodegradability : Result: Not readily biodegradable.  
Biodegradation: 74 %  
Exposure time: 28 d  
Remarks: Based on test data  
The 10 day time window criterion is not fulfilled.

Stability in water : Degradation half life: 5.2 h pH: 7

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Biodegradability : Result: Not readily biodegradable.  
Biodegradation: 39 %  
Method: OECD Test Guideline 301A

Stability in water : Degradation half life: 0.025 h (24.7 °C) pH: 7  
Method: OECD Test Guideline 111

**3-Aminopropyltriethoxysilane:**

Stability in water : Degradation half life: 8.5 h pH: 7

**Methanol:**

Biodegradability : Result: Readily biodegradable  
Biodegradation: 95 %  
Exposure time: 20 d

**Oligomers of aminoalkylmethoxysilanes:**

Biodegradability : Result: Not readily biodegradable.

**Dimethylbis[(1-oxoneodecyl)oxy]stannane:**

Biodegradability : Result: Not readily biodegradable.

**12.3 Bioaccumulative potential**

**Components:**

**Methyltrimethoxysilane:**

Partition coefficient: n-octanol/water : log Pow: -2.36

**1,6-Bis(trimethoxysilyl)hexane:**

Partition coefficient: n-octanol/water : log Pow: 3.74  
Remarks: Based on test data

**N-(3-(Trimethoxysilyl)propyl)ethylenediamine:**

Partition coefficient: n-octanol/water : log Pow: -0.3

**3-Aminopropyltriethoxysilane:**

Bioaccumulation : Species: Cyprinus carpio (Carp)  
Bioconcentration factor (BCF): < 100

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Partition coefficient: n-octanol/water      : log Pow: -2.85

**Methanol:**  
Bioaccumulation      : Species: Leuciscus idus (Golden orfe)  
Bioconcentration factor (BCF): < 10

Partition coefficient: n-octanol/water      : log Pow: -0.77

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

Not relevant

**12.6 Other adverse effects**

No data available

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**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product      : Dispose of in accordance with local regulations.  
According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.  
Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

Contaminated packaging      : Dispose of as unused product.  
Empty containers should be taken to an approved waste handling site for recycling or disposal.  
Do not burn, or use a cutting torch on, the empty drum.

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**SECTION 14: Transport information**

**14.1 UN number**

ADN      : UN 1993  
ADR      : UN 1993  
RID      : UN 1993  
IMDG      : UN 1993  
IATA      : UN 1993

**14.2 UN proper shipping name**

ADN      : FLAMMABLE LIQUID, N.O.S.  
(Methyltrimethoxysilane)  
ADR      : FLAMMABLE LIQUID, N.O.S.

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(Methyltrimethoxysilane)  
**RID** : FLAMMABLE LIQUID, N.O.S.  
(Methyltrimethoxysilane)  
**IMDG** : FLAMMABLE LIQUID, N.O.S.  
(Methyltrimethoxysilane)  
**IATA** : Flammable liquid, n.o.s.  
(Methyltrimethoxysilane)

**14.3 Transport hazard class(es)**

**ADN** : 3  
**ADR** : 3  
**RID** : 3  
**IMDG** : 3  
**IATA** : 3

**14.4 Packing group**

**ADN**  
Packing group : III  
Classification Code : F1  
Hazard Identification Number : 30  
Labels : 3  
**ADR**  
Packing group : III  
Classification Code : F1  
Hazard Identification Number : 30  
Labels : 3  
Tunnel restriction code : (D/E)  
**RID**  
Packing group : III  
Classification Code : F1  
Hazard Identification Number : 30  
Labels : 3  
**IMDG**  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
**IATA**  
Packing instruction (cargo aircraft) : 366  
Packing instruction (passenger aircraft) : 355  
Packing instruction (LQ) : Y344  
Packing group : III  
Labels : Flammable Liquids

**14.5 Environmental hazards**



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**ADN**  
Environmentally hazardous : no

**ADR**  
Environmentally hazardous : no

**RID**  
Environmentally hazardous : no

**IMDG**  
Marine pollutant : no

**14.6 Special precautions for user**

Not applicable

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Remarks : Not applicable for product as supplied.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Seveso II - Directive 2003/105/EC amending Council Directive 96/82/EC on the control of major-accident hazards involving dangerous substances

6	Flammable.	Quantity 1 5,000 t	Quantity 2 50,000 t
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Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c	FLAMMABLE LIQUIDS	5,000 t	50,000 t
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Other regulations : Take note of Dir 94/33/EC on the protection of young people at work.

**The components of this product are reported in the following inventories:**

TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

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IECSC : All ingredients listed or exempt.

DSL : This product contains one or more substances which are not on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume limits please consult Dow Corning Regulatory Compliance.

REACH : Consult your local Dow Corning office.

**Inventories**

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), NECSI (Taiwan), TSCA (USA)

**15.2 Chemical Safety Assessment**

A Chemical Safety Assessment has not been carried out.

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**SECTION 16: Other information**

**Full text of R-Phrases**

R11 : Highly flammable.  
R20 : Harmful by inhalation.  
R22 : Harmful if swallowed.  
R23/24/25 : Toxic by inhalation, in contact with skin and if swallowed.  
R34 : Causes burns.  
R36 : Irritating to eyes.  
R38 : Irritating to skin.  
R39/23/24/25 : Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.  
R41 : Risk of serious damage to eyes.  
R43 : May cause sensitisation by skin contact.  
R48/25 : Toxic: danger of serious damage to health by prolonged exposure if swallowed.  
R51/53 : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R53 : May cause long-term adverse effects in the aquatic environment.  
R63 : Possible risk of harm to the unborn child.

**Full text of H-Statements**

H225 : Highly flammable liquid and vapour.  
H301 : Toxic if swallowed.  
H302 : Harmful if swallowed.  
H311 : Toxic in contact with skin.  
H314 : Causes severe skin burns and eye damage.

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- H315 : Causes skin irritation.
- H317 : May cause an allergic skin reaction.
- H318 : Causes serious eye damage.
- H319 : Causes serious eye irritation.
- H331 : Toxic if inhaled.
- H332 : Harmful if inhaled.
- H361d : Suspected of damaging the unborn child.
- H370 : Causes damage to organs.
- H372 : Causes damage to organs through prolonged or repeated exposure if swallowed.
  
- H413 : May cause long lasting harmful effects to aquatic life.

**Full text of other abbreviations**

- Acute Tox. : Acute toxicity
- Aquatic Chronic : Chronic aquatic toxicity
- Eye Dam. : Serious eye damage
- Eye Irrit. : Eye irritation
- Flam. Liq. : Flammable liquids
- Repr. : Reproductive toxicity
- Skin Corr. : Skin corrosion
- Skin Irrit. : Skin irritation
- Skin Sens. : Skin sensitisation
- STOT RE : Specific target organ toxicity - repeated exposure
- STOT SE : Specific target organ toxicity - single exposure
- 2006/15/EC : Europe. Indicative occupational exposure limit values
- DCC OEL : Dow Corning Guide
- GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
- 2006/15/EC / TWA : Limit Value - eight hours
- DCC OEL / TWA : Time weighted average
- GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
- GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

**Further information**

- Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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